



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

UNDER REVIEW

RBW0905G00134-3G-03

Job Sheet 202155



U/R

Part No: RBW0905G00134-3G-03

Job Qty: 1 pcs

Part Name: Tow Dolly, Rear Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/21/19

Job Tracking No:

Due Date: 10/25/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW0905G00134-3G-03 Rev. 5 IPP Rev. A 18.08.09 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	Purchasing	1 pcs	10/25/19	10/25/19	0.00	0.00	Purchasing - 1	
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	1 pcs	10/25/19	10/25/19	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S226776



Part: RBW0905G00134-3G-03

Job No: 202155

Serial No/Batch: S226776

Revision: 5

Inspector:

Exp Date:

Instructions:

Date: 10/27/19

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120	QC 6	1 pcs	10/25/19	0.00 0.00	QC 6 - 9	
					QC 6 - 68	OCT 28 2019
					QC 6 - 61	DAS 68
					QC 6 - 40	9-89
					QC 6 - 81	
121	<u>Small Fab - 2 - B4B</u>	1 pcs	10/25/19	0.00 1.00	Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
122	<u>QC 5</u>	1 pcs	10/25/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
130	Packaging 3-1 - Stock - B4B	1 pcs	10/25/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	

				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	10/25/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

5-26
21
5-26

OCT 28 2019

Part Op 100 - Purchasing - Issue P/O: _____ MANUFACTURE RBW0905G00134-3G-03 AS PER DWG Supplier: METEC
 Descriptions: Certificate of conformity is required
 110 - Receive & Inspect for Damage & Mat'l Certs
 120 - QC6- All purchased or subcontracted products
 121 - Small Fab - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 as per DWG RBW0905G00134-3G-03 sheet 1. 3-Rivet placard 4-Fabricate lanyard and attach to ball lock pin and remove before flight flag. Attach to assembly as per DWG.
 122 - QC5- Inspect part completeness to step on W/O
 130 - Identify as per dwg & Stock Location: _____
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW0905G00134-3G-03P	Tow Dolly, Rear Assembly	1 Ea (1 ea)	100-Purchasing	5226775
90081A074	0.125 X 0.500 #2 Drive Screw	4 Ea (4 ea)	121-Small Fab - 2 - B4B	
CL-2-C	Lanyard Wire	.6660 ft (.666 ea)	121-Small Fab - 2 - B4B	
NAS1756-16	Remove Before Flight	1 Ea (1 ea)	121-Small Fab - 2 - B4B	
RB41011	Dart Tooling Placard, Aluminum	1 pcs (1 ea)	121-Small Fab - 2 - B4B	

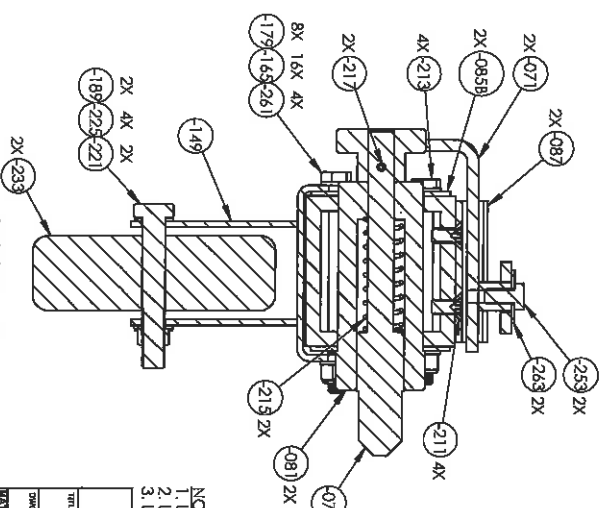
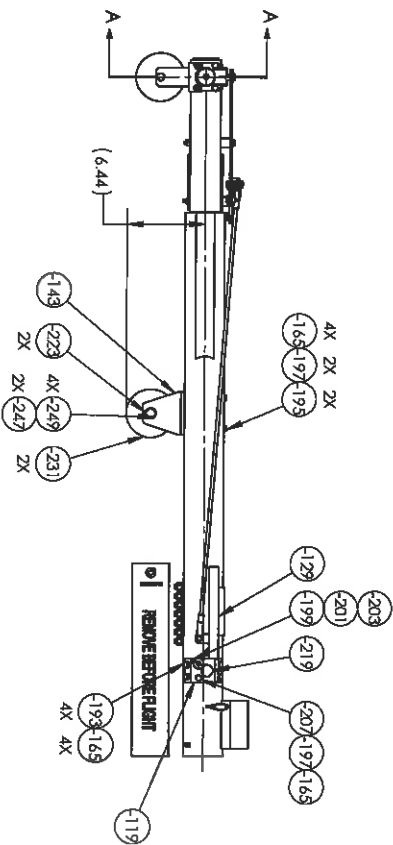
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW0905G00134-3G-03P	1	0	0
121-Small Fab - 2 - B4B	90081A074	4	82	0
	CL-2-C	1	1022	0
	NAS1756-16/2		0	0
	RB41011		177	0

Part Specifications

Specifications could not be found.

Plex 10/21/19 10:23 AM dart.lussier.patrick



SECTION A-A
SCALE 1:2

[illegible]

NOTES:
1. USED IN ASSY RBW0905G00134-3G.
2. USED WITH RBW0905G12631-3G.
3. USED WITH RBW0905G00134-3G-01.

2 PART

TOW DOLLY

DWG No. RBW0905G00134-3G-0

[illegible]



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB044269**



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044269

PO Date: 8/14/19

Due Date: 10/16/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Revision

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	202154	RBW0905G12631-3GP	RBW0905G12631-3G Rev 7			Safety Joint Assembly	Firmed	-	10/16/19	1 pcs	0 pcs	1 pcs	\$1,358.20/pcs	\$1,358.20
2	202155	RBW0905G00134-3G-03P	RBW0905G00134-3G-03 REV.5			Tow Dolly, Rear Assembly	Firmed	-	10/16/19	1 Ea	0 Ea	1 Ea	\$7,214.49/Ea	\$7,214.49
Grand Total:													\$8,572.69	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 10/21/19 10:42 AM dart.lussier.patrick

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 Canada

Shipment No: 26021
Shipment Date: 25-Oct-2019
Ship Via: Pick up at METEC
Order Number: 4099
Order Date: 08/14/2019

Customer Code: DART
Phone: (613) 632-9577
PO Number: POHB044269
Terms: Net 60 Days

Quantity						Description	Revision	Job Number
Item	Open	Shipped	B/O	Canceled	Unit			
1	1	1	0	0	EA	DART-RBW0905G12631-3GP Safety Pin, Towing/Pushing ✓	7	4099-01
2	1	1	0	0	EA	DART-RBW0905G00134-3G-03P Tow Dolly ✓	5	4099-02

RECEIVED
 OCT 25 2019
 DART AEROSPACE LTD.

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Received In Good Order By
 Dart Aerospace Ltd.



METAL TECHNOLOGY INC.

20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity Part Number

Part Name

Dwg
Rev#

P.O. Number

1 RBW0905G12631-3GP

Safety Pin, Towing/Pushing

7

POHB044269

1 RBW0905G00134-3G-03P

Tow Dolly

5

POHB044269

Material supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Shigi Walz per Eric Dewar

Vankleek Hill, October 25, 2019

Raised By: Vanessa Morel

Date: 2019.10.23

Product Name: TOW DOLLY

[illegible]

Description of Issue:

Issues stated on ADR (Fit issues, manufacturing issues)
 RBW0905G00134-3G-03 and all sub assy and parts must be put on **HOLD** in Plex (Hardware no need to be in hold)

RBW0905G00134-3G-03 Finish good stock can be use

All sub assays and parts must be put in quarantine

No new manufacturing is permitted until Engineering release new Rev

No new manufacturing is permitted until Engineering release new Rev
Can remain on website with a note to contact sales for a quote. They must **NOT** be able to put the tool into cart

"P" Part must be put on **HOLD** in Plex as well

Distribution:

VP Operations

Director of Operations

Director Quality Assurance

QC Coordinator

Director of Engineering

Chief Engineer

Engineering Project Managers

Engineering Clerk

Customer Support Manager

Production Engineers

Production Planners

Purchasing Manager

Technical Support

Product Manager - Solutions Provider

Supply Chain Director / Senior Buyer

Marketing Eugene